

Bread Moulder SAFE WORK METHOD STATEMENT (SWMS)										
TASK OR ACTIVITY: Bread Moulder										
Business Name: [Company Name]		ABN: [ABN]	SWMS#							
Business Address: [Company Address]										
Contact Person:	Phone: [Phone]	E gil:								
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE PL OF THE PROJECT								
Under the Work Health and Safety Regulation (WHS Regulation), a person conducte proposed work starts.	cting a business or undertaking (N_BU) is	required to ture that a safe work method s	statement (SWMS) is prepared before							
Full Name:										
Signature:		Title:	Date:							
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.								
Full Name:		Title:	Phone:							
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND							
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conduct of unical those hazards and then to further take steps to either conduct or control eact hazard.	NAME	SIGNATURE	DATE							
If an incident or a near miss occurs, all work must successful unately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.										
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.										
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.										



CLIENT OR PRINCIPAL CONTRACTOR DETAILS											
Client:					SCOPE OF WORKS						
Project Name:							k being carried out (otherwise				
Project Address:				ŀ	known as cope of works).						
Project Manager	:										
Contact Phone:											
Project Manager	Signature:										
Date SWMS sup	plied to Project Manag	er:									
		ANY HIG	H-RISK CON TUCT		ARRIED OUT						
involves a risk of	a person falling more than	2 meters.		is carried out on of	near pressurised gas main	s or piping.					
is carried out on	a telecommunication tower			is carried out on or near chemical, fuel or refrigerant lines.							
involves demoliti	on of an element of a struct	ure that is load-be		is carried out on o	is carried out on or near energised electrical installations or services.						
involves demoliti	on of an element related to	the physical integrit of a st	ir e,	is carried out in an area that may have a contaminated or flammable atmosphere.							
involves, or is like	ely to involve, disturbing a	estos.		involves tilt-up or precast concrete.							
involves structura	al alteration or repair that re	mporan upp to	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.							
☐ is carried out in c	or near a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.							
☐ is carried out in/r	near a shaft or trench deepe	er than 1.5m or tunnel involv	ving use of explosives.	is carried out in areas with artificial extremes of temperature.							
☐ is carried out in c	or near water or other liquid	that involves a risk of drown	ning.	involves diving wo	rk.						
		ANY	HIGH-RISK MACHINE	RY OR EQUIPMENT	NEARBY						
Forklift	Crane/s	☐ Hoist/s	Excavator	Backhoe/Loader	Boom Lift	EWP	Genie Lift				
Trencher	Drilling Rig	Trucks		Bobcat	E Flammable Gas	Fuel	Dozer				
High Voltage	Mulcher	Tilt-up Panels	Roller	Scissor Lift	Tractor	Other -					







JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Manual handling, Slips and trips	2М	 Provide manual handling training to workers on safe lifting techniques and the use of mechanical aids to reduce strain injuries. Conduct regular toolbox talks to reinforce the exportance of following correct manual handling practices while using the band moulder. Limit the duration of repetitive tasks by schueling banks and rotating workers through different tasks to prevent fatigue and here useful disorders. Keep work areas clean, tidy and free from clutts that could tase slips, trips, or falls around the bread moulder achine. Install anti-slip processory coverages in areas where the bread-making process could result in the or greas cloors. Ensure adea at a limit or greas cloors. Labe a traised these, steps, or changes in floor level with high-visibility tape or paint to minute is trip tasks. Encour ge workers to lear slip-resistant footwear appropriate for the work vironment to a funct the risk of falls. Provide workers any spills or contamination near the bread moulder, ensuring torkers and trained in proper cleaning techniques to prevent injuries during cleanup. ougularly monitor and inspect equipment, including power cords and cables, to ensure they are in good condition and safely secured away from walkways to decrease the risk of trip hazards. 	1L	
2. Dough Mixing	Machine entrapment, Dust inhalation	ЗН	 Conduct thorough risk assessment of the dough mixing area to identify any hazards, and develop appropriate control measures specific to the site conditions and equipment. Ensure all workers operating the dough mixer are appropriately trained and familiar with the machine's safety features and emergency shut-off procedures. Install guards or barriers around the dough mixing machine to prevent accidental contact or entrapment during operation. Conduct regular equipment inspections and maintenance to confirm that the machine is in proper working order and that all safety systems are functioning as intended. Provide appropriate personal protective equipment (PPE) for workers, such as gloves, aprons, and safety glasses, to minimise exposure to dust and prevent entanglement with moving parts of the mixer. Implement a clear communication system among workers to relay important safety information, ensuring everyone is aware of potential risks in the dough mixing area. 	2M	



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			- Monitor and maintain appropriate levels of ventilation in the dough mixing area to reduce the concentration of airborne dust and ensure a healthy working environment.		
			- Develop and enforce safe work practices and cocedures for dough handling and mixing to reduce the likelihood of accidenter ancidents.		
			- Clearly mark designated walkways and kee, them from obstructions to reduce the risk of collisions and tripping hazards near bound mixing machine.		
			- Encourage regular breaks to workers to limit exposure to dream and to avoid fatigue- related accidents when operation the dough mixer.		
			- Keep accurate remains any interests or accidents related to dough mixing operations and the this date for continuous imposement of the workplace's health and safety in tragement sy term.		
			- Ensure uppropriate entilation: Verify that the fermentation area is well-ventilated to preven by Lup of the tentially harmful gases and chemical concentrations.		
			- Regulated and the second sec		
	7		Gast, the etectors: Install gas leak detectors in close proximity to the fermentation ea to an we early detection of possible leaks or hazardous gas emissions.		
			- Comical hazard training: Provide workers with specific training on how to handle and store chemicals used in the fermentation process, including recognising the hazards and understanding safety precautions.		
3. Fermentation	Chemical reactions, Gas leaks	2M	- Correct storage: Store all chemicals in appropriately labelled containers with tight- fitting lids, following manufacturer guidelines on temperature and other storage conditions.	1L	
			- Personal protective equipment (PPE): Ensure that workers wear correct PPE when handling chemicals and engage in tasks within the fermentation area, such as goggles, gloves, and face masks.		
			- Emergency response procedures: Develop and implement a comprehensive emergency response plan, outlining the steps to take in case of accidental chemical exposure or gas leaks.		
			- Material Safety Data Sheets (MSDS): Keep MSDS on hand for any chemicals used during the fermentation process so employees can quickly and easily reference necessary information about their associated risks and recommended handling practices.		
			- Restricted access: Limit access to the fermentation area only to authorised personnel who have undergone necessary training in the safe use of equipment and management of potential hazards.		



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			- Effective communication: Clearly communicate potential hazards, safety guidelines and evacuation procedures to workers in the fermentation area. Post warning signs and safety reminders throughout the space.		
			- Ongoing monitoring and review: Continue to control the fermentation process for potential hazards and adjust control measure, where necessary. Schedule periodic reviews of the SWMS to ensure it remains a po-date are velevant to the workplace conditions.		
4. Pre-moulding	Puncture hazardstu rush injuries	2M		1L	



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5. Moulding	Moving parts, Noiseum	вн		2М	



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6. Proofing	Temperature hazards, Overcrowdi	2M		1L	

Version 2.5

Date of Issue:



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7. Baking	Burns, Fire hazards	ЗН		2M	



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8. Cooling	Racking hazards, Allapse	2M		1L	



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9. De-panning	Lifting injuries, Mechanical failures	ЗН		2M	



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10. Slicing	Cutting hazards, Equipment malfunction	2М		1L	



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11. Packaging	Repetitive strain, Pinch points	2M		1L	



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12. Cleaning	Chemical hazards, Slippery floors	ЗН		2M	



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13. Maintenance	Electrical hazards, Unintentional start-up	ЗН		2M	

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14. Waste Disposal	Heavy lifting, Sharp objects	2M		1L	

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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
15. Transport	Vehicle accidents, Falling objects	2М		1L	



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SPECIFIC WORK STEPS HAZAF	RDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
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EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE F	REFERENCES
RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEG	GISLATIVE REFERENCES ANY STATE AT ARE NOT APPLICABLE
Queensland & Australian Capital Territory Work Health and Safety Act 2011 Work Health and Safety Regulations 2011 Legislation QLD: <u>https://www.worksafe.gld.gov.au/laws-and-compliance/work-health-and-safety-laws</u> Codes of Practice QLD: <u>https://www.worksafe.gld.gov.au/laws-and-compliance/codes-of-practice</u> Legislation ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u> Codes of Practice ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u>	Victoria Occupational Health and Safety Active 04 Occupational Health and unfetworg gulations 2017 Legislation VIC: <u>https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and- rulations</u> Unders of mactice VICe. <u>https://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice</u>
New South Wales Work Health and Safety Act 2011 Work Health and Safety Regulations 2017 Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis	Western Australia Work Health and Safety Act 2020 Work Health and Safety Regulations 2022 Legislation Western Australia: <u>https://www.commerce.wa.gov.au/worksafe/legislation</u> Codes of Practice WA: <u>https://www.commerce.wa.gov.au/worksafe/codes-practice</u>
Northern Territory Work Health and Safety (National Uniform Legislation) Act 2011 Work Health and Safety (National Uniform Legislation) Regulation 2011 Legislation NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/workplace-sected-</u>	Safe Work Australia Links Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model- codes-of-practice
South Australia Work Health and Safety Act 2012 (SA) Work Health and Safety Regulations 2012 (SA) Legislation for SA: <u>https://www.safework.sa.gov.au/resources/legislation</u> Codes of Practice for SA: <u>https://www.safework.sa.gov.au/worf_aces/codes-of-practice#COPs</u>	Model Codes of Practice - Managing noise and preventing hearing loss at work - Confined spaces - Labelling of workplace hazardous chemicals - Managing risks of hazardous chemicals in the workplace
Tasmania Work Health and Safety Act 2012 Work Health and Safety (Transitional and Consequential Provisions) Act 2012 Work Health and Safety Regulations 2012 Work Health and Safety (Transitional) Regulations 2012 Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice	 Welding processes First aid in the workplace Managing the risk of falls at workplaces Hazardous manual tasks Managing the risk of falls in housing construction Managing electrical risks in the workplace Demolition work Excavation work
Details of permits, licenses or access required by regulatory bodies (add or delete as required): - Permits from local council - Authorisation to commence work	 Work health and safety consultation, cooperation and coordination Managing the work environment and facilities How to manage work health and safety risks Managing risks of plant in the workplace Construction work

- Any required documents.



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Position	Signature	Date	Time	Supervisor
			Date:		
			Datu		
			ı te:		
			Date:		

SAF WC A STHUD STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to review the sure it remains revised if necessary) if relevant control measure are a conconsultation with workers (including contractors are subcontract of the SWMS and their health and safety representatives who re workplace.

ke sure it remains effective and must be reviewed (and acception of the process should be carried out in s any subcontract s) who may be affected by the operation esentatives who received that work group at the

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- 1. Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- 3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.			
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWN			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imement of cont, measures.			
Permit requirements specified, such as Hot Wey, Electrical Work, Verat Heights etc.			
SWMS identifies plant and equipment to be up t.			
Details of inspection checks required for any equipment listed approved on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE RI	EVIEWED	
SIGNATURE	DATE CO	MPLETED	