

Brick Pallet Wrapping Ma	achine   SAFE WORK METH	IOD STATEMENT (SWMS)		
TASK OF	R ACTIVITY: Brick Pallet Wrappin	g Machine		
Business Name: [Company Name]		ABN: [ABN]	SWMS#	
Business Address: [Company Address]				
Contact Person:	Phone: [Phone]	E ail:		
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P OF THE PROJECT		
Under the Work Health and Safety Regulation (WHS Regulation), a person conductive proposed work starts.	cting a business or undertaking (N_BU) is	required to ture that a safe work method s	tatement (SWMS) is prepared before	
Full Name:				
Signature:		Title:	Date:	
Business Address: [Company Address] Contact Person: Contact Pe				
Full Name:		Title:	Phone:	
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A COMMUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND	
requirements to first identify any site hazards, conduction inical those	NAME	SIGNATURE	DATE	
If an incident or a near miss occurs, all work must successful unately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.				
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.				
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.				



		C	LIENT OR PRINCIPAL	CONTRACTOR DE	TAILS				
Client:					SCOPE OF WORKS				
Project Name:					Provide a detailed description of the specific work being carried out (otherwi				
Project Address:				ŀ	known as cope of works).				
Project Manager	:								
Contact Phone:									
Project Manager	Signature:								
Date SWMS sup	plied to Project Manag	er:							
		ANY HIG	H-RISK CON TUCT		ARRIED OUT				
involves a risk of	a person falling more than	2 meters.		is carried out on of	near pressurised gas main	s or piping.			
is carried out on	a telecommunication tower			☐ is carried out on or near chemical, fuel or refrigerant lines.					
involves demoliti	on of an element of a struct	ure that is load-be		☐ is carried out on or near energised electrical installations or services.					
involves demoliti	on of an element related to	the physical integrit of a st	ir e,	is carried out in an area that may have a contaminated or flammable atmosphere.					
involves, or is like	ely to involve, disturbing a	estos.		involves tilt-up or precast concrete.					
involves structura	al alteration or repair that re	mporan upp to	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.					
☐ is carried out in c	or near a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.					
☐ is carried out in/r	near a shaft or trench deepe	er than 1.5m or tunnel involv	ving use of explosives.	is carried out in areas with artificial extremes of temperature.					
☐ is carried out in c	or near water or other liquid	that involves a risk of drown	ning.	involves diving wo	rk.				
		ANY	HIGH-RISK MACHINE	RY OR EQUIPMENT	NEARBY				
Forklift	Crane/s	☐ Hoist/s	Excavator	Backhoe/Loader	Boom Lift	EWP	Genie Lift		
Trencher	Drilling Rig	Trucks		Bobcat	E Flammable Gas	Fuel	Dozer		
High Voltage	Mulcher	Tilt-up Panels	Roller	Scissor Lift	Tractor	Other -			







JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Slips, trips and falls, incorrect lifting techniques	2М	<ul> <li>Ensure the workplace is clean, tidy, and free from any obstacles that may pose a risk for slips, trips, and falls during machine operation.</li> <li>Provide proper awareness training about hour neeping practices, highlighting the importance of maintaining a clutter-free workpace to prevent potential accidents.</li> <li>Implement clear signage indicating where the Brick neet Wrapping Machine should be located, in order to allocate sufficient of a safe operation.</li> <li>Mark designated walking prote surrounding the optime for safe operation.</li> <li>Mark designated walking prote surrounding the optime for safe operation.</li> <li>Mark designated walking prote surrounding the optime for safe operation.</li> <li>Inspect the work open optime large optime for safe operation.</li> <li>Inspect the work open optime large optime for safe operation.</li> <li>Inspect the work open optime large optime optime optime optime optime optime optime optime optime optimes.</li> <li>Inspect the work optime optimes.</li> <li>Inspect the work optime optime optime optime optime optime optime optime optime optimes.</li> <li>Inspect the work optime optimes.</li> <li>Inspect the work optime optimes.</li> <li>Protect all works with appropriate properties optime optime about correct lifting the induction of reduce the likelihood of accidents.</li> <li>Offer nggramanual optime loading and unloading procedures, emphasising on minimum optime optimes, and how to identify potential hazards in their work appropriate properties of optimes.</li> <li>Instruction and application optimes of operating the Brick Pallet Wrapping Machine, preventing strain injuries due to incorrect lifting techniques.</li> <li>Create readily available visual guides and instruction manuals near the machine, outlining proper use and emphasising safety meas</li></ul>	1L	
2. Machine Set-up	Entanglement, electrical hazards	3Н	<ul> <li>Proper Training: Ensure that all staff operating the brick pallet wrapping machine have received appropriate training and are competent in its operation, as well as recognizing potential hazards.</li> <li>Pre-Start Inspection: Conduct a thorough inspection of the machine before startup to identify any risks, such as exposed wires or loose parts. Report and address any identified issues before proceeding with operation.</li> </ul>	2M	



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			<ul> <li>Lockout/Tagout Procedures: Implement lockout/tagout procedures during maintenance and setup to prevent accidental energization of the equipment and protect against electrical hazards.</li> <li>Guarding and Safety Features: Verify that all bunds, covers, and safety features (such as emergency stop buttons) are in plan and functioning correctly to prevent entanglement or contact with moving parts.</li> <li>Personal Protective Equipment (PPE): Require tratators to wear appropriate PPE, including safety gloves, footwar, and high visible clothing whosetting up and operating the machine.</li> <li>Clear Work Area: Marchin a civer-free workspace and the machine to minimise trip hardles and how for asy access to the machine's controls.</li> <li>Proper Electrical Connections: Ensurthatic electrical connections are secure and ground d, and equilarly in peet cables are connectors for signs of wear or damage. Replace my date network setup and operation.</li> <li>Safe Ling Themiques: When lifting or handling heavy objects, such as bricks or plats, up assisting techniques to protect against musculoskeletal situries.</li> <li>Ingular Maintenance: Schedule and perform routine maintenance on the brick pault wirapping machine according to the manufacturer's recommendations, ensuring optimal performance and minimising the risk of malfunctions or breakdowns that could jeopardize worker safety.</li> </ul>		
3. Loading Bricks	Manual handling injuries, struck by bricks	2M	<ul> <li>Provide appropriate manual handling training to workers, emphasising proper lifting techniques and safe work practices to prevent back and musculoskeletal injuries.</li> <li>Implement a buddy system where workers assist each other in lifting and loading bricks to minimise the risk of manual handling injuries.</li> <li>Supply workers with well-maintained personal protective equipment (PPE), including gloves to protect hands, hard hats to protect heads, and steel-toed boots to protect feet from falling bricks.</li> <li>Use mechanical aids such as forklifts or pallet jacks when possible to reduce the physical strain associated with lifting and moving heavy bricks.</li> <li>Ensure aisleways and work areas are clear of debris and have adequate lighting to remove trip hazards and improve overall visibility during the brick-loading process.</li> <li>Implement a brick stacking protocol that limits the height of the stacks to a manageable level, preventing instability and potential struck-by incidents.</li> <li>Assign a designated spotter to oversee the loading process, ensuring bricks are safely and securely placed onto the pallet wrapping machine.</li> </ul>	1L	



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			- Conduct regular maintenance and inspections on the brick pallet wrapping machine to ensure its safe operation and reduce any potential hazards associated with malfunctioning equipment.		
			- Establish clear communication channels between team members working on the loading process so they can efficiently alert such other about potential hazards or when assistance is needed.		
			- Encourage workers to report any injuries, has a sub-unusafe procedures immediately, prioritising a culture of safety and puncting continuous improvement in workplace health and safety punctices.		
4. Operating Machine	Noise exposure, neving pa	214		1L	



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5. Aligning Pallets	Struck by objects, entange	ЗН		2M	



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6. Wrapping Pallets	Entrapment, impact injuries	ЗН		1L	

Version 2.5

Date of Issue:



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7. Cutting Wrap Material	Lacerations, ergonomic-related injuries	2М		1L	



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8. Inspecting Wrapped Pallets	Slips, trips and falls, manual handling injuries	2M		1L	



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9. Removing Wrapped Pallets	Machinery collisions, manual handling injuries	ЗН		2М	



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10. Tagging Pallets	Ergonomic injuries, puncture wounds	2M		1L	

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11. Storing Pallets	Forklift collisions, falling pallets	ЗН		2M	

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	S				
12. Clean Up	Electrical hazards, slips, trips and falls	2M		1L	

Version 2.5



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#### **EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES						
RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE AT ARE NOT APPLICABLE						
Queensland & Australian Capital Territory Work Health and Safety Act 2011 Work Health and Safety Regulations 2011 Legislation QLD: https://www.worksafe.gld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.gld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice	Victoria Orchipational Health and Safety Act and 4 Occupational Health and Safety Act and 4 Occupational Health and Safety Solutions 2017 Legis from VIC: https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and- fulations solutions of constructions of the safety solution of the safet					
New South Wales         Work Health and Safety Act 2011         Work Health and Safety Regulations 2017         Legislation NSW: <a href="https://www.safework.nsw.gov.au/legal-obligations/legislati-codes">https://www.safework.nsw.gov.au/legal-obligations/legislati-codes</a> of Practice NSW: <a href="https://www.safework.nsw.gov.au/resource-library/lis">https://www.safework.nsw.gov.au/legal-obligations/legislati-codes</a> of Practice NSW: <a href="https://www.safework.nsw.gov.au/resource-library/lis">https://www.safework.nsw.gov.au/legal-obligations/legislati-codes</a> of Practice NSW: <a href="https://www.safework.nsw.gov.au/resource-library/lis">https://www.safework.nsw.gov.au/resource-library/lis</a> <a acts-and-regulations"="" href="https://www.safework.nsw.gov.gov.gov.gov.gov.gov.gov.gov.gov.gov&lt;/td&gt;&lt;td&gt;Western Australia&lt;br&gt;Work Health and Safety Act 2020&lt;br&gt;Work Health and Safety Regulations 2022&lt;br&gt;Legislation Western Australia: &lt;u&gt;https://www.commerce.wa.gov.au/worksafe/legislation&lt;/u&gt;&lt;br&gt;Codes of Practice WA: &lt;u&gt;https://www.commerce.wa.gov.au/worksafe/codes-practice&lt;/u&gt;&lt;/td&gt;&lt;/tr&gt;&lt;tr&gt;&lt;td&gt;Northern Territory&lt;br&gt;Work Health and Safety (National Uniform Legislation) Act 2011&lt;br&gt;Work Health and Safety (National Uniform Legislation) Regulation 2011&lt;br&gt;Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/weiplace-serve-laws&lt;br&gt;Codes of Practice NT: https://worksafe.nt.gov.au/laws-and-compliance/weiplace-serve-laws&lt;br&gt;Codes of Practice NT: https://worksafe.nt.gov.au/laws-and-compliance/weiplace-serve-laws&lt;/td&gt;&lt;td&gt;Safe Work Australia Links&lt;br&gt;Law and Regulation (All States): &lt;u&gt;https://www.safeworkaustralia.gov.au/law-and-regulation&lt;/u&gt;&lt;br&gt;Model Codes of Practice: &lt;u&gt;https://www.safeworkaustralia.gov.au/resources-publications/model-&lt;br&gt;codes-of-practice&lt;/u&gt;&lt;/td&gt;&lt;/tr&gt;&lt;tr&gt;&lt;td&gt;South Australia&lt;br&gt;Work Health and Safety Act 2012 (SA)&lt;br&gt;Work Health and Safety Regulations 2012 (SA)&lt;br&gt;Legislation for SA: https://www.safework.sa.gov.au/resources/levellation&lt;br&gt;Codes of Practice for SA: https://www.safework.sa.gov.au/wor/aces/codes-of-practice#COPs&lt;/td&gt;&lt;td&gt;Model Codes of Practice - Managing noise and preventing hearing loss at work - Confined spaces - Labelling of workplace hazardous chemicals - Managing risks of hazardous chemicals in the workplace - Welding processes&lt;/td&gt;&lt;/tr&gt;&lt;tr&gt;&lt;td&gt;Tasmania         Work Health and Safety Act 2012         Work Health and Safety (Transitional and Consequential Provisions) Act 2012         Work Health and Safety Regulations 2012         Work Health and Safety (Transitional) Regulations 2012         Legislation for TAS: &lt;a href=" https:="" laws-and-compliance="" topics="" worksafe.tas.gov.au="">https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations</a> Codes of Practice for TAS: <a href="https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice">https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice</a>	<ul> <li>Weiting processes</li> <li>First aid in the workplace</li> <li>Managing the risk of falls at workplaces</li> <li>Hazardous manual tasks</li> <li>Managing the risk of falls in housing construction</li> <li>Managing electrical risks in the workplace</li> <li>Demolition work</li> <li>Excavation work</li> <li>Work health and safety consultation, cooperation and coordination</li> </ul>					
Details of permits, licenses or access required by regulatory bodies (add or delete as required): - Permits from local council - Authorisation to commence work	<ul> <li>Work health and safety consultation, cooperation and coordination</li> <li>Managing the work environment and facilities</li> <li>How to manage work health and safety risks</li> <li>Managing risks of plant in the workplace</li> <li>Construction work</li> </ul>					

- Any required documents.



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Position	Signature	Date	Time	Supervisor
			Date:		
			Datu		
			ı te:		
			Date:		

#### SAF WC A STHUD STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to review the sure it remains revised if necessary) if relevant control measure are a conconsultation with workers (including contractors are subcontract of the SWMS and their health and safety representatives who re workplace.

ke sure it remains effective and must be reviewed (and acception of the process should be carried out in s any subcontract s) who may be affected by the operation esentatives who recented that work group at the

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- 1. Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- 3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							



#### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.			
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWN			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the impement of continue measures.			
Permit requirements specified, such as Hot Wren Electrical Work, Versat Heights etc.			
SWMS identifies plant and equipment to be up.			
Details of inspection checks required for any equipment listed ar noted on the SWMS.			
Describes any mandatory qualifications, experience vaining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE RI	EVIEWED	
SIGNATURE	DATE COMPLETED		