

Cylinder Hone   SAFE WORK METHOD STATEMENT (SWMS)									
	TASK OR ACTIVITY: Cylinder Ho	ne							
Business Name: [Company Name]		ABN: [ABN]	SWMS#						
Business Address: [Company Address]									
Contact Person:	Phone: [Phone]	E qil:							
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P. OF THE PROJECT							
Under the Work Health and Safety Regulation (WHS Regulation), a person conducte proposed work starts.	cting a business or undertaking (I SU) is	e required to ture out a safe work method s	statement (SWMS) is prepared before						
Full Name:									
Signature:		Title:	Date:						
Details of the person(s) responsible for ensuring implementation, monitoring and compliance of the SWMS, well as reviews and modifications of the SWMS.									
Full Name:		Title:	Phone:						
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CC. MUNICATED TO IN THE DEVELO	ALL RELEVANT PERSONNEL WHO HAVE B DPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND						
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conduct on the those hazards and then to further take steps to either the steps to either steps to either the steps t	NAME	SIGNATURE	DATE						
If an incident or a near miss occurs, all work must supervised underly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.									
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.									
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.									



CLIENT OR PRINCIPAL CONTRACTOR DETAILS										
Client:						SCOPE OF WORKS				
Project Name:					Provide a detailed description	n of the specific work being	carried out (otherwise			
Project Address:					known as cope of works).					
Project Manager:										
Contact Phone:										
Project Manager Sig	nature:									
Date SWMS supplie	d to Project Manager:									
ANY HIGH-RISK CON PUCT N FURK BEING CARRIED OUT										
involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.						
is carried out on a tel	ecommunication tower.			☐ is carried out on or near chemical, fuel or refrigerant lines.						
involves demolition of	f an element of a structure	that is load-be n.		is carried out on	☐ is carried out on or near energised electrical installations or services.					
involves demolition of	f an element related to the	physical integrit of a str	2.	is carried out in an area that may have a contaminated or flammable atmosphere.						
involves, or is likely to	o involve, disturbing a عنائ	tos.		involves tilt-up or precast concrete.						
involves structural alt	eration or repair that re	imporary upp to p	revent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.						
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.						
is carried out in/near	a shaft or trench deeper th	an 1.5m or tunnel involving	g use of explosives.	is carried out in areas with artificial extremes of temperature.						
is carried out in or ne	ar water or other liquid that	t involves a risk of drownin	ng.	involves diving w	vork.					
		ANY HI	GH-RISK MACHINER		IT NEARBY					
Forklift	Crane/s	☐ Hoist/s	Excavator	Backhoe/Loader	Boom Lift	EWP	Genie Lift			
	Drilling Rig	Trucks	Formwork	Bobcat	Flammable Gas	Fuel	Dozer			
High Voltage	Mulcher	Tilt-up Panels	Roller	Scissor Lift	Tractor	Other -				







JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Safety hazards (incorrect equipment usage, improper PPE), Environmentation hazards (poor housekeeping, insufficient ventilation)	3H	<ul> <li>Appropriate Equipment Usage: All workers must be trained in the correct usage and handling of cylinder hones and other relevant exponent to mitigate safety hazards. Refresher courses should be conducter barlodically to keep workers updated with new tools and techniques.</li> <li>Personal Protective Equipment (PPE): Woors must there appropriate PPE, such as safety goggles, earplugs, gloves, and stee used to wear, whenever they're handling or using a cylinder hone to minimise threak of injury.</li> <li>Pre-Work Inspection: Prior barlitiating the honing to cess the other at horough inspection of the workspace are and equipment for the excrept or potential hazards. Address, to use de do area before commencing work.</li> <li>Ventilation forem: Ensult propendentiliations evailable within the workspace area to preve the buildure. Inazards of these and dust particles that may pose healtholds to takers.</li> <li>Hour working the dures: Implement regular housekeeping practices, such as sweeping, using de usurfaces, and removing debris from the workplace, to maintal a cone environment and prevent environmental hazards.</li> <li>Spill Mu agenent: Put measures in place for managing potential spills, including have as previewely.</li> <li>Guipment Maintenance: Perform routine inspections and maintenance on the dynder hone and other machinery to ensure they are in optimal working condition, reducing the risk of accidents.</li> <li>Tool Storage: Properly store all tools and equipment when not in use, keeping them in designated storage areas to avoid environmental hazards caused by trip hazards or falling objects.</li> <li>Safe Work Procedures: Careate written safe work procedures outlining each step of the cylinder honing process, and ensure all workers are familiar with these guidelines and follow them consistently.</li> <li>Risk Assessment: Carry out regular risk assessments for the overall workplace and specific tasks, identifying potential hazards and implementing necessary control measures to mitigate them.</li></ul>	2M	
2. Inspection and Cleaning	Exposure to chemical solutions (burns, toxicity), Manual handling injuries (lifting heavy components)	2M	- Properly store and label all chemical solutions used in the inspection and cleaning process to ensure workers are aware of potential hazards.	1L	



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			- Train workers on how to safely handle chemical products, including usage, storage, and disposal, as well as first-aid measures in case of exposure or accidents.		
			- Ensure that workers use appropriate personal projective equipment (PPE) including gloves, safety goggles, and chemical postant aprons when handling chemical solutions.		
			- Implement a regularly scheduled maintenal, and induction plan for cleaning equipment to ensure it remains in good workin, and induction, reducing the risk of accidents and exposure to harardous materials.		
			- Provide workers with proper conomic lifting took, add to to prevent manual handling injuries. Mature they inderstand how to them effectively.		
			- Implement a frady system so work is can be trach other in managing heavy components fring the instruction and learn a processes, thereby distributing the load and mining the roof manual realing injuries.		
			- More a corkers and form while lifting heavy objects and provide feedback of retraining if necessary.		
			- Estable h do contact weas and storage spaces for heavy components, ensuring nathway, and workspaces remain clear and reducing the risk of tripping hazards.		
	•		- A set a station system where employees take turns performing physically deman set tasks to minimise the risk of fatigue-related injuries and long-term strain.		
			struct workers on the importance of reporting incidents or near misses involving chunical exposures or manual handling injuries, enabling swift action and prevention of similar occurrences in the future.		
			- Schedule regular breaks and rest periods for employees during their shifts, helping to reduce the risk of fatigue, which can contribute to poor decision-making and increased chances of accidents.		
			<ul> <li>Provide adequate training to workers on correct installation and alignment procedures for Cylinder Hone, ensuring they understand the potential hazards and risks.</li> </ul>		
	Incorrect installation or alignment. Sharp		<ul> <li>Implement a clear step-by-step guide or standard operating procedure (SOP) for workers to follow when setting up the Cylinder Hone, reducing the chance of incorrect installation or alignment.</li> </ul>		
3. Cylinder Hone Setup	edges on components	2M	<ul> <li>Ensure that workers use appropriate personal protective equipment (PPE), such as gloves, safety glasses, and steel-toed boots, to protect themselves from sharp edges and other potential hazards during setup.</li> </ul>	1L	
			- Regularly inspect and maintain Cylinder Hone components, focusing on any sharp edges or worn parts that may pose a hazard if not addressed promptly.		
			- Establish a system for locking or tagging out the Cylinder Hone, ensuring it remains unpowered during setup and reducing the risk of accidental operation.		



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			- Set up a designated work area with appropriate signage or barriers, alerting others in the workplace to be cautious when approaching and limiting access to only trained personnel.		
			- Encourage open communication among work - promoting an environment in which any concerns or uncertainties about - Cylinder Hone setup can be voiced and addressed without fear of repercussion.		
			- Conduct periodic audits or reviews of the Cynactone setup process, identifying any opportunities for improvement or areas of contexperior regarding vorker safety.		
			- Implement a procedure for recelar inspection of to subject in the Cylinder Hone setup, checking for charge, we chand presence of suppledges which may cause injury.		
			- Utilise ergo mic equipment, tooling and existations during the setup process, minimizing strategies on work as bodies as a ducing the likelihood of injury due to repeter motion of ward positioning.		
			- Develop incide reporting system for workers to report accidents, near misses, or situal onsumer using the practices were observed during the Cylinder Hone setup, allowing or properties of the registrian and action to prevent future occurrences.		
	R		processing to the setup of the		
	S				
4. Pressure Testing	Leaking fluids under pressure, Equipment failure or bursts	ЗH		2M	



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5. Hone Operation	Entanglement in rotating machinery, Vibration causing repetitive strain injury	ЗН		1L	



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6. Cooling and Lubrication	Inadequate cooling leading to overheating, Mechanical failure of lubrication system			1L	



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7. Abrasive Exposure	Particle inhalation, Eye contact with abrasive particles	214		1L	

Version 2.5



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8. Deburring Process	Hand injuries (cutsuccrate/second generation and exposue	₽M		1L	



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9. Measurement and Quality Control	Incorrect measurements, Insufficient quality verification	2М		1L	



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10. Component Finishing and Surface Treatment	Exposure to hazardous chemicals, Noise exposure	2M		1L	

Version 2.5

Date of Issue:



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11. Ultrasonic Cleaning	Excessive noise levels, Water/steam splashes causing burns	2M		1L	



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12. Documentation and Reporting	Incomplete documentation, Miscommunication among staff	2M		1L	



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#### **EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES							
RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE AT ARE NOT APPLICABLE							
Queensland & Australian Capital Territory Work Health and Safety Act 2011 Work Health and Safety Regulations 2011 Legislation QLD: <u>https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws</u> Codes of Practice QLD: <u>https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</u> Legislation ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u> Codes of Practice ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u>	Victoria Occupational Health at: Safety Act 204 Occupational Health and onfety or gulations 2017 Legistron VIC: https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and- gulations of des of mactice VIC outps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice						
New South Wales         Work Health and Safety Act 2011         Work Health and Safety Regulations 2017         Legislation NSW: <a href="https://www.safework.nsw.gov.au/legal-obligations/legislatic">https://www.safework.nsw.gov.au/legal-obligations/legislatic</a> Codes of Practice NSW: <a href="https://www.safework.nsw.gov.au/resource-library/lis">https://www.safework.nsw.gov.au/legal-obligations/legislatic</a>	Western Australia Work Health and Safety Act 2020 Work Health and Safety Regulations 2022 Legislation Western Australia: <u>https://www.commerce.wa.gov.au/worksafe/legislation</u> Codes of Practice WA: <u>https://www.commerce.wa.gov.au/worksafe/codes-practice</u>						
Northern Territory Work Health and Safety (National Uniform Legislation) Act 2011 Work Health and Safety (National Uniform Legislation) Regulation 2011 Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo Codes of Practice NT: https://worksafe.nt.gov.au/laws-and-compliance/wo Codes of Practice NT: https://worksafe.nt.gov.au/laws-and-compliance/wo Software Safety (National Uniform Legislation) Act 2011 Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo Software Safety (National Uniform Legislation) Act 2011 Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo Safety (National Uniform Legislation) Act 2011 NT: https://worksafe.nt.gov.au/laws-and-compliance/wo NT: https://worksafe.nt.gov.au/laws-and-compliance/wo NT: https://worksafe.nt.gov.au/laws-and-compliance/wo NT: https://worksafe.nt.gov.au/laws-and-compliance/wo NT: https://worksafe.nt.gov.au/laws-and-compliance/wo NT: https://worksafe.nt.gov.au/laws-and-compliance/wo NT: https://worksafe.nt.gov.au/laws-and-compliance/wo NT: https://worksafe.nt.gov.au/law	Safe Work Australia Links Law and Regulation (All States): <u>https://www.safeworkaustralia.gov.au/law-and-regulation</u> Model Codes of Practice: <u>https://www.safeworkaustralia.gov.au/resources-publications/model- codes-of-practice</u>						
South Australia Work Health and Safety Act 2012 (SA) Work Health and Safety Regulations 2012 (SA) Legislation for SA: https://www.safework.sa.gov.au/resources/legislation Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs	<ul> <li>Model Codes of Practice</li> <li>Managing noise and preventing hearing loss at work</li> <li>Confined spaces</li> <li>Labelling of workplace hazardous chemicals</li> <li>Managing risks of hazardous chemicals in the workplace</li> </ul>						
Tasmania         Work Health and Safety Act 2012         Work Health and Safety (Transitional and Consequential Provisions) Act 2012         Work Health and Safety Regulations 2012         Work Health and Safety (Transitional) Regulations 2012         Legislation for TAS: <a href="https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations">https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations</a> Codes of Practice for TAS: <a href="https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice">https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice</a>	<ul> <li>First aid in the workplace</li> <li>Managing the risk of falls at workplaces</li> <li>Hazardous manual tasks</li> <li>Managing the risk of falls in housing construction</li> <li>Managing electrical risks in the workplace</li> <li>Demolition work</li> <li>Excavation work</li> <li>Work health and safety consultation, cooperation and coordination</li> </ul>						
Details of permits, licenses or access required by regulatory bodies (add or delete as required): - Permits from local council - Authorisation to commence work	<ul> <li>Managing the work environment and facilities</li> <li>How to manage work health and safety risks</li> <li>Managing risks of plant in the workplace</li> <li>Construction work</li> </ul>						

- Any required documents.



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Position	Signature	Date	Time	Supervisor
			Date:		
			Dat		
			1 ite:		
			Date:		

#### SAF WC A STHUD STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to review the sure it remains revised if necessary) if relevant control measure are a conconsultation with workers (including contractors are subcontract of the SWMS and their health and safety representatives who re workplace.

ke sure it remains effective and must be reviewed (and acception of the process should be carried out in s any subcontract s) who may be affected by the operation esentatives who recented that work group at the

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- 1. Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- 3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							



#### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		<b>P</b>	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWN			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effectine sections.			
Responsible person is assigned and listed on the SWMS for the impement of continueasures.			
Permit requirements specified, such as Hot Wr Electrical Work, V Lat Heights etc.			
SWMS identifies plant and equipment to be used.			
Details of inspection checks required for any equipment listed are noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	