

Gas Metal Arc Weldir	ng SAFE WORK METHOD	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Gas Metal Arc W	elding	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E 111:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (r 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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Clicht SCOPE OF WORKS SCOPE OF WORKS Project Name: SCOPE OF WORKS Project Name: SCOPE OF WORKS Project Address: SCOPE OF WORKS Project Address: SCOPE OF WORKS Project Address: SCOPE OF WORKS Project Manager: SCOPE OF			CLIENT OR PRINCIPAL					
Client:					SCOPE OF WORKS			
Project Name:					n of the specific work being	carried out (otherwise		
Project Address:					known as cope of works).			
Project Manager:								
Contact Phone:								
Project Manager Sig	gnature:							
Date SWMS supplie	ed to Project Manager:							
		ANY HIGH	RISK CON PUCT	N' JRK BEING	CARRIED OUT			
☐ involves a risk of a p	erson falling more than 2 n	neters.		is carried out on	or near pressurised gas mains	s or piping.		
☐ is carried out on a te	lecommunication tower.		M + M	is carried out on	or near chemical, fuel or refrig	erant lines.		
☐ involves demolition of	of an element of a structure	that is load-be		is carried out on or near energised electrical installations or services.				
☐ involves demolition of	of an element related to the	e physical integril of a str	3	is carried out in an area that may have a contaminated or flammable atmosphere.				
☐ involves, or is likely t	o involve, disturbing a es	stos.		involves tilt-up or precast concrete.				
☐ involves structural al	teration or repair that re	mporal, upp to p	prevent collapse.	is carried out on	, in or adjacent to a road, railwa	ay, shipping lane or other tr	affic corridor.	
is carried out in or ne	ear a confined space.			is carried out in	an area of a workplace where t	there is any movement of po	owered mobile plant.	
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvir	ng use of explosives.	is carried out in	areas with artificial extremes of	f temperature.		
is carried out in or ne	ear water or other liquid tha	at involves a risk of drowning	ng.	involves diving v	vork.			
		ANY H	IGH-RISK MACHINER	RY OR EQUIPMEN	NT NEARBY			
☐ Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	Boom Lift	□ EWP	☐ Genie Lift	
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer	
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	☐ Other -		

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FOOT HAND **HEAD HEARING** SPIRATORY FACE HIGH-VIS **PROTECTIVE** FALL SUN HAIR/JEWELLERY CLOTHING **PROTECTION PROTECTION** PROTECTION **PROTECTION** PROTE DTECTION **PROTECTION** CLOTHING **PROTECTION PROTECTION SECURED**

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Manual handling injuries, exposure to hazardous substances		 Ensure proper manual handling training is provided to all workers involved in the Gas Metal Arc Welding (GMAW) process, including of le lifting techniques and ergonomic working positions. Conduct regular risk assessments of the conspace to identify potential hazards related to the welding activities and update. Safe Workwelthod Statement (SWMS) accordingly. Provide appropriate personal protective equipment (PPE), such as gloves, safety shoes, eye protection, and reconstructive equipment (PPE), such as gloves, safety shoes, eye protection, and reconstructive equipment (PPE), such as gloves, safety shoes, eye protection, and reconstructive equipment (PPE), such as gloves, safety shoes, eye protection, and reconstructive equipment (PPE), such as gloves, safety shoes, eye protection, and reconstructive equipment (PPE), such as gloves, safety shoes, eye protection, and reconstructive equipment of hazardous materials and ensure up-to-date \$\frac{1}{2}\text{ such as the state of the protection of the transfer of the workers on site.} Implement and constructive letails of the workers of the workers on site. Mainthing good outless of the state of the workers of the workers on site. Mainthing good outless of the workers of the workers of the workers on site. Store and so note of the workers of the		NAME OF PERSON
		discussing safety concerns without fear of reprisals. - Continuously monitor and review the effectiveness of implemented control measures, updating the SWMS and making necessary improvements to further mitigate risks associated with GMAW activities within the workplace.			
2. Equipment Set-Up	Electrical hazards, incorrect setup leading to malfunction or accident	3H	- Regular inspection and maintenance: Ensure routine inspection and maintenance of all electrical equipment, including welding machines and power tools, by a licensed electrician to prevent potential electrical hazards.	2M	



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			 Safe work area: Establish a safe work area by placing proper safety signs and cordoning off the welding area to minimise unauthorised access or accidental contact with live electrical equipment. 		
			- Proper grounding: Connect all welding equipment and associated tools to grounded power sources to reduce the risk of electric prock.		
			- Use of residual current devices (RCDs): Instruction appreciate RCDs on all power supplies to provide additional protection again.		
			- Appropriate personal protective equipment (PPL Ensure victors wear adequate PPE, such as insulated gloves con-conductive foot are a safety glasses, to reduce the risk of initial values of electrical hazard		
			- Correct equipment installation: Enter e all complicients and attachments, such as regulators, go cylinders, a hoses, a second connected and properly installed according to insufacture, juidelines to event malfunctions and accidents.		
			- Stor, and han the of gas cylinders: Store and handle gas cylinders in according with remaint Australian Standards (e.g., AS 4332) to ensure their safe usage and provent an accidents.		
			Training and pervision: Provide regular training and ongoing supervision for all the gas metal arc welding process, ensuring they understand the correst procedures and potential hazards associated with the equipment.		
			Safety checks before use: Conduct thorough pre-use safety checks on all elipment, verifying correct functionality and identifying any potential issues that may compromise safety.		
			- Emergency response plan: Develop an emergency response plan detailing appropriate actions in case of an equipment malfunction, electrical hazard, or accident. Ensure all workers are familiar with this plan and know how to respond effectively.		
			- Incident reporting system: Establish a clear system for workers to report hazards, accidents, or potential risks related to equipment setup, allowing for timely review and implementation of necessary corrective actions.		
			- Conduct a comprehensive risk assessment before selecting the welding process, taking into account the types of materials to be welded, their thicknesses, and the specific requirements of the job.		
3. Welding Process Selection	Incorrect process selection, inappropriate adjustments	2M	- Ensure that all welding personnel are qualified and have up-to-date knowledge on the appropriate welding processes and techniques for the given task, including necessary certification where required.	1L	
			- Consult with manufacturers' guidelines or seek professional advice on the appropriate welding process and equipment settings if uncertain about the most suitable technique for the job at hand.		



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			- Implement regular training and refresher courses for welders on the correct use and adjustment of welding equipment to ensure their skills and knowledge remain current.		
			- Develop and maintain Standard Operating Produces (SOPs) for each specific welding process used in the workplace, which outlines the correct settings and adjustments for various task scenarios.		
			- Regularly inspect and maintain welding equip to ensure it remains in good working order, with settings being reliably consist the during us		
			- Incorporate a pre-weld check putine to verify the post welding process and equipment settings table the specific task a materials involved.		
			- Communicate oper job ecific fety processes and reinforce the importance of following is immended eliding processes of all employees.		
			- Utility varning gas calabels to indicate the appropriate welding process to be used a secific consormaterial combinations.		
			- Imple en system if peer review or supervision to monitor the selection and adjustments de by ders, offering feedback to reinforce best practice and identify. If y are for improvement.		
	1		- A sin c dicate welding 'experts' within the team who can assist colleagues in choos appropriate welding process or making adjustments, sharing their ecialise knowledge as needed.		
			- b. ourage open communication channels for workers to voice concerns or seek clarification regarding the most suitable welding process or equipment settings for a task.		
			- Monitor improvements in equipment technology and industry practices to continuously evaluate and update company SOPs, ensuring they reflect best practice in welding process selection and adjustment procedures.		
			- Document all welding processes and adjustments carried out on each job, to create a performance log that can be studied for trends or areas of improvement and used as a reference for future tasks.		
Material Cleaning and Preparation	Fumes from chemical cleaners, cuts from sharp materials	2M		1L	



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5. Secure Workpiece	Improper positioning, workpiece movement causing injury	2M		1L	



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6. Personal Protective Equipment (PPE)	Inadequate PPE, damaged PPE	ЗН		2M	



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7. Gas Cylinder Handling	Explosion risk, gas leaks, incorrect connections	4A		3H	



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8. Pre-weld Inspection	Poor weld joint fit-up, use the welding conditions			1L	



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9. Welding Execution	Electric shock, burns, eye damage from arc flash	4A		ЗН	



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10. Post-weld Inspection	Failure to identify defects, missed critical repair opportunities	2M		1L	



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11. Slag and Spatter Removal	Flying particles, excessive force causing injury	ЗН		2M	



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12. Grinding and Finishing	Noise, flying debris, exposition neat	ЗН		2M	



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13. Cool Down Period	Burns from hot equipment, fire risk due to heat	2M		1L	



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14. Cleaning Up	Tripping hazards, exposure to hazardous waste	2M		1L	



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15. Equipment Dismantling and Storage	Manual handling injuries, breaching of safety protocols	2M		1L	



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EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/s

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health at Safety Act 34

Occupational Health and Infety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

<u>Julai.</u>

des on actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

		d agrees to use all r ersonal					
Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor
				Date:			
				_			
				Date			
				l te:			
			AV	Date:			
				Date:			
				Date:			
				Date:			
		SAF WC A 5	THUD STATEMENT	MONITORING AND I	REVIEW		
revised if necessary) if relevations consultation with workers (into the SWMS and their health workplace. When the SWMS has been radvised that a revision has been who will need to change a way that will enable them to	When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist				ponitored regularly for the risk of incidents, keeping to nonitoring the effectiveness approach which includes but with workers, contractors as on a continual basis. The position of the pos	he workplace safe for a sof the Safe Work Metal at is not limited to: and sub-contractors. recording inconsistence insultation with all relevant	all personnel. The hod Statement should statement should size or deficiencies, ant personnel ensures
REVIEW NUMBER	□ 1	□ 2	□ 3	<u></u> 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.			
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effections.			
Responsible person is assigned and listed on the SWMS for the imperment of continues we are continued as a second of continues as a second of cont	res.		
Permit requirements specified, such as Hot Work, Electrical Work, Vocat Heights etc.			
SWMS identifies plant and equipment to be u 1.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work	🗆		
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE	REVIEWED	
SIGNATURE	DATE (COMPLETED	

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