

Glass Sheet Washing Ma	chine   SAFE WORK METH	OD STATEMENT (SWMS)	
TASK OF	R ACTIVITY: Glass Sheet Washing	g Machine	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E il:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions inical those hazards and then to further take steps to either the conditions of the cond	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must steam ately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



		CL	IENT OR PRINCIPAL	CONTRACTOR D	DETAILS				
Client:						SCOPE OF WORKS			
Project Name:				Provide a detailed description	n of the specific work being	carried out (otherwise			
Project Address:					known as cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	gnature:								
Date SWMS supplie	ed to Project Manager:								
		ANY HIGH	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a p	erson falling more than 2 n	neters.		is carried out on	is carried out on or near pressurised gas mains or piping.				
☐ is carried out on a te	lecommunication tower.		$H \cap H$	is carried out on	is carried out on or near chemical, fuel or refrigerant lines.				
☐ involves demolition of	of an element of a structure	that is load-be		is carried out on	is carried out on or near energised electrical installations or services.				
☐ involves demolition of	of an element related to the	e physical integril of a str	3	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely t	o involve, disturbing a es	stos.		☐ involves tilt-up or precast concrete.					
☐ involves structural al	teration or repair that re	mporal, upp to p	prevent collapse.	☐ is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.					
is carried out in or ne	ear a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.					
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvir	ng use of explosives.	is carried out in areas with artificial extremes of temperature.					
is carried out in or ne	ear water or other liquid tha	at involves a risk of drowning	ng.	involves diving v	vork.				
		ANY H	IGH-RISK MACHINER	RY OR EQUIPMEN	NT NEARBY				
☐ Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	Boom Lift	□ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	☐ Other -			





#### FOOT HAND **HEAD HEARING** SPIRATORY FACE HIGH-VIS **PROTECTIVE** FALL SUN HAIR/JEWELLERY CLOTHING **PROTECTION PROTECTION** PROTECTION **PROTECTION** PROTE DTECTION **PROTECTION** CLOTHING **PROTECTION PROTECTION SECURED**

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

**Note:** A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Incorrect setup, Manual lifting injury	2M	<ul> <li>Provide a thorough pre-operation briefing, including training on the proper setup and operation of the Glass Sheet Washing Machine chensure understanding among all workers.</li> <li>Develop a comprehensive Standard Operang Procedure (SOP) for setting up and operating the machine, detailing each step in clear and phoise manner.</li> <li>Conduct regular inspections of the equipment of the use, ensuring it is in good working condition and safe to operate, with emphosis on identificing any malfunctions.</li> <li>Ensure all workers and suippea with appropriate Promal Protective Equipment (PPE), such as the same affety of twear, to minimise the risk of injury during the manual lifting occess.</li> <li>Designate a properation am leader of pervisor to oversee the work zones, ensure correct attractoredures are followed and monitoring the task completion.</li> <li>Incolornal ergonnolic principles into the workstation design and layout, optimising the half lings rocesses it workers (e.g., adjustable table heights, anti-fatigue mats, etc.).</li> <li>Silise a proprial mechanical aids, such as forklifts or hoists, to assist with the lifting of the roy glass sheets, reducing the strain on workers' bodies and mitigating he risk or annual lifting injuries.</li> <li>Solement a 'buddy system,' requiring at least two workers to handle the lifting and motement of heavy glass sheets, distributing the load and minimising the risk of injury.</li> <li>Establish designated walkways, demarcated by clear markings, to guide workers through safe passage routes while avoiding any hazardous areas.</li> <li>Enforce strict adherence to company policies regarding rest breaks and shift durations, allowing workers ample time to recuperate and mitigate the risks associated with fatigue-related accidents.</li> <li>Encourage open communication and reporting within the team, promoting a culture where workers can discuss potential hazards, near misses, and any concerns they may have about the preparation and operation of the Glass Sheet Washin</li></ul>	1L	
2. Loading Glass Sheets	Entanglement, Slips & falls	3Н	<ul> <li>Proper training: Ensure all workers involved in loading glass sheets have completed appropriate training in correct lifting, handling, and loading techniques specific to the process.</li> <li>Use of personal protective equipment (PPE): All workers should wear appropriate PPE, such as safety shoes with non-slip soles, gloves with good grip, hard hats, and safety glasses to protect themselves from potential hazards during the loading process.</li> </ul>	2M	



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			- Clear work area: Keep the work area free of debris, water, or any other slippery substances that may lead to slips and falls, and remove any obstacles that could cause obstructions during the loading process.		
			- Limited machine operation speed: Ensure the machine operates at low speeds during the glass sheet loading process to provide the risk of entanglement.		
			- Regular machine maintenance: Conduct regar instruuons and maintenance of the equipment, including checking for loose page 1 are ensuring proper functioning of safety features, to minimise the risk of entanglement or malfunctioning.		
			- Use of proper tools and hand a equipment: Utilis uit of lifting devices, such as vacuum lifters, to me to a place class sheets secure onto the washing machine, reducing the risk analysis and lips.		
			- Communication and signs as: Clean adjust designated loading areas with appropriate waying signs and caution appropriate		
			- Tear, ro, and co. lination: Encourage teamwork during the loading process, assignly as tific role to each worker and ensuring clear communication between them, to hink be the confidence of accidents resulting from misunderstanding or lack of mmunication.		
			- Est list demergency procedures: Develop and implement clear procedures for esponding to emergencies, such as entanglement or machinery malfunction, suring that staff are trained and knowledgeable about what actions to take in case of incident.		
			Use of fall protection equipment: In cases where workers are required to load glass sheets at heights, provide adequate fall protection measures, such as guardrails or a body harness attached to an anchor point.		
			- Breaks and rest periods: Encourage workers to take regular breaks and monitor for signs of fatigue or strain, which could lead to mistakes or accidents during the loading process.		
			- Continuous monitoring: Supervisors should closely monitor the glass sheet loading process, ensuring that safety procedures are consistently followed, identifying potential hazards, and taking corrective action when necessary.		
			- Ensure all personnel operating the machine have received adequate training in its safe operation and have been provided with access to the instruction manual.		
2 Mashina Otarit Hir	Establishment Flacture Lebest	211	- Perform a thorough visual inspection of the Glass Sheet Washing Machine before each start-up to identify any possible defects, loose wires, or signs of wear and tear.	41	
3. Machine Start-Up	ine Start-Up Entanglement, Electrical shock	3H	- Verify that all safety guards, interlocks, and emergency stop buttons are in place and functioning correctly before starting the machine.	1L	
			- Clear the area around the machine and establish a designated exclusion zone for unauthorised personnel. Use safety barriers or signage to communicate restricted access to the area.		



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			- Require workers to wear appropriate personal protective equipment (PPE), such as safety gloves, eye protection and slip-resistant footwear, to minimise the risk of injury during machine operation.		
			- Enforce a strict no jewellery and tied back long air policy for workers operating the machine, to prevent entanglement hazards		
			- Regularly inspect and maintain electrical equipment of wiring, ensuring they comply with Australian Standards, and schedul and maintenance checks to address any potential electrical risks.		
			- Always ensure the machine is trined off and isolar triping and power supply before performing any maintage, classing, or adjustment collow lockout/tagout procedures and con war inglates to prevent inadvertent start-ups.		
			- Implement abust incide reporting systems of that any issues related to the Glass Sheet Verhing Morane can be aptly addressed and lessons learned can inform the practice.		
			- Prov servicing scrity training, including refresher courses and updates on new safety pockers, to sure workers are consistently informed about best practices and industry sendards		
	1		course oper communication between workers and management regarding hear and safety concerns, empowering employees to speak up when they nounce azardous situations or areas for improvement.		
			- riodically review and update the SWMS to reflect changes in the workplace, equipment, or processes, ensuring control measures remain effective in mitigating potential hazards.		
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4. Pre-wash Cleaning	Rapid machine stop, Exposure to chemicals	2M		1L	



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5. Washing Cycle	Exposure to chemicals, Noise exposure	2M		1L	



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6. Rinsing Cycle	Slips & falls, Water splash on electrical components	2M		1L	



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7. Post-wash Inspection	Manual lifting injury, Eye strain	2M		1L	



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8. Unloading Cleaned Glass sheets	Entanglement, Manual lifting mury	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
9. Inspecting and Stacking	Eye strain, Manual lifting injury	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
10. Storage of cleaned glass sheets	Misplacement, Obstruction of walkways	2M		1L	



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11. Machine Maintenance	Electrical shock, Ergonomic injury	ЗН		1L	



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12. Emergency Shutdown	Panic, Incomplete shutdown	2M		1L	



#### **EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$ 

Codes of Practice QLD: <a href="https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice">https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</a> Legislation ACT: <a href="https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations">https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations</a>

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislatide

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <a href="https://www.safework.sa.gov.au/resources/legislation">https://www.safework.sa.gov.au/resources/legislation</a>

Codes of Practice for SA: https://www.safework.sa.gov.au/work\_aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health al Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

	Tollow any sale work instructions which are provided, and agrees to use an reisonal riotective Equipment where appropriate.							
Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor	
				Date:				
				_				
				Date				
				l te:				
			AV	Date:				
				Date:				
				Date:				
				Date:				
SAF WC A STHED STATEMENT MONITORING AND REVIEW								
The SWMS must be reviewed regularly to rake sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are subcontract as who may be affected by the operation of the SWMS and their health and safety representatives who re essented that work group at the workplace.  When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist			The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:  1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis.  An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures					
them to understand and imp					tently developing ever-imp	<b>3</b> ,	· '	
REVIEW NUMBER	1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vocat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience reining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	