

Pallet Wrapper	SAFE WORK METHOD STA	TEMENT (SWMS)	
T T	ASK OR ACTIVITY: Pallet Wrapp	per	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E. pil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE PL OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conducte proposed work starts.	cting a business or undertaking (IUBU) is	required to thurshout a safe work method s	statement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	vs and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		ALL RELEVANT PERSONNEL WHO HAVE B OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conduct of unical those hazards and then to further take steps to either conduct or conclusion hazard.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must successful to unately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



CLIENT OR PRINCIPAL CONTRACTOR DETAILS												
Client:					SCOPE OF WORKS							
Project Name:					Provide a detailed description of the specific work being carried out (otherwi							
Project Address:				ŀ	known as cope of works).							
Project Manager	:											
Contact Phone:												
Project Manager	Signature:											
Date SWMS sup	plied to Project Manag	er:										
		ANY HIG	H-RISK CON TUCT		ARRIED OUT							
involves a risk of	a person falling more than	2 meters.		is carried out on of	near pressurised gas main	s or piping.						
is carried out on	a telecommunication tower			☐ is carried out on or near chemical, fuel or refrigerant lines.								
involves demoliti	on of an element of a struct	ure that is load-be		☐ is carried out on or near energised electrical installations or services.								
involves demoliti	on of an element related to	the physical integrit of a st	ir e,	is carried out in an area that may have a contaminated or flammable atmosphere.								
involves, or is like	ely to involve, disturbing a	estos.		involves tilt-up or precast concrete.								
involves structura	al alteration or repair that re	mporan upp to	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.								
☐ is carried out in c	or near a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.								
☐ is carried out in/r	near a shaft or trench deepe	er than 1.5m or tunnel involv	ving use of explosives.	is carried out in areas with artificial extremes of temperature.								
☐ is carried out in c	or near water or other liquid	that involves a risk of drown	ning.	involves diving wo	rk.							
		ANY	HIGH-RISK MACHINE	RY OR EQUIPMENT	NEARBY							
Forklift	Crane/s	☐ Hoist/s	Excavator	Backhoe/Loader	Boom Lift	EWP	Genie Lift					
Trencher	Drilling Rig	Trucks		Bobcat	E Flammable Gas	Fuel	Dozer					
High Voltage	Mulcher	Tilt-up Panels	Roller	Scissor Lift	Tractor	Other -						







JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON					
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON					
			- Ensure that the work area is clean and clear from any potential trip hazards, such as debris or cords, prior to commencing the pallet workping process.							
			- Clearly mark out the designated work zone for an entering using hazard tape or cones to prevent unauthorised personnel for centering the area.							
			- Provide a well-organised and tidy workspace with deconated storage areas for all wrapping materials and equipment to reduce the of trips and falls.							
			- Conduct regular inspection of the work area to positify and paninate any new trip hazards that may have appeal, during the course, operations.							
			- Provide proper training, all we are who are required to interact with the pallet wrapper, ensuring they demostrate dequate to wledge and competency before allowing their properate the equipment.							
			- Establish a clauschair command four eporting safety concerns, near misses, or incide stated in nazards or untrained personnel operating the pallet wrapper.							
		2М	- Enco ag open comunication among team members and supervisors regarding safety rotted, giving overkers the opportunity to voice their concerns and suggest ins.							
1. Preparation	Trip hazards, Untrained personnel		- A prize porophate footwear to be worn when working in the area where the pallet wrapped in operation. Closed-toe shoes with non-slip soles can help minimise slips d falls.	1L						
								- In element an ongoing training programme that reinforces best practices for pallet wrapping procedures to ensure that all team members remain up-to-date on proper techniques and safety measures.		
	$\mathbf{S}$		<ul> <li>Place highly visible signs alerting workers to potential hazards around the pallet wrapping area, including warnings about trip hazards and reminders not to use the equipment without proper training.</li> </ul>							
			- Schedule regular equipment checks and maintenance to ensure the pallet wrapper is functioning safely and efficiently, reducing the risk of malfunction-related injuries.							
			<ul> <li>Develop an emergency response plan for incidents involving trip hazards or untrained personnel interacting with the pallet wrapper, outlining roles, responsibilities, and steps to take for rapid resolution of potential hazards.</li> </ul>							
		<ul> <li>Restrict access to the pallet wrapper controls and operating instructions to authorised and trained personnel only, ensuring that the equipment is only used by those who are qualified to do so.</li> </ul>								
			- Promote a strong safety culture within the workplace by regularly reinforcing the importance of adhering to established safety guidelines and procedures for pallet wrapping operations.							
2. Pallet Inspection	Splinters, Nails protruding	ЗН	<ul> <li>Provide appropriate Personal Protective Equipment (PPE) such as gloves, safety glasses, and steel-toed boots for employees handling pallets.</li> </ul>	1L						



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			<ul> <li>Implement a mandatory pallet inspection routine before using them in the pallet wrapping process to identify any splinters, protruding nails or other hazards.</li> </ul>		
			- Establish clear protocols for reporting damaged or azardous pallets to supervisors for immediate assessment and disposal or report required.		
			- Conduct regular training sessions for state thazard idealification, specifically focusing on recognizing and managing risks toociat with splinters and protruding nails.		
			- Provide tools such as pliers, ammers, and sand oper for accuoyees to fix minor issues like removing or hammer is down protruding bilance smoothing out splintered areas.		
			- Implement proper stacking echnic is and storage solutions for pallets, ensuring they are stole flat and need to reduct the calibood of damage and subsequent hazard		
			- Protection an ergenetic workspace design, including adjustable workstations and easy a period frequently used equipment or tools, to minimise physical strain and discoment here worked lealing with pallets.		
			Define esign ad waking paths and keep pallet inspection areas free from clutter to the betrue ions to yoid accidents due to tripping or falling on protruding nails or spline s.		
			Regulary inspect and maintain all equipment and tools used during the pallet in ection process to ensure their optimal performance and safety.		
			Encourage a positive safety culture in the workplace by rewarding employees that follow safe work practices, open discussions on potential hazards, and ideas for improvement.		
			- Perform regular workplace safety audits and inspections to monitor compliance with established control measures and promptly address any identified gaps in safe pallet handling practices.		
			<ul> <li>Provide adequate training for employees on proper manual handling techniques and the use of mechanical aids to prevent injuries during load placement.</li> </ul>		
			- Encourage workers to perform stretching and warm-up exercises before starting work, to reduce the risk of muscular strains and sprains.		
3. Load placement	Manual handling injury, Uneven load distribution	2M	- Implement a two-person lift policy for loads exceeding safe lifting limits, as specified by workplace health and safety guidelines.	1L	
			- Require workers to use appropriate personal protective equipment (PPE), such as gloves and steel-capped boots, to prevent injury during manual handling activities.		
			- Install anti-slip flooring material around the pallet wrapper workstation to minimise the risk of slips, trips, and falls related to uneven load distribution.		



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		RISK	<ul> <li>Conduct regular maintenance and inspections of the pallet wrapper machine and its components, ensuring that it is in good working order and able to handle uneven loads securely.</li> <li>Introduce job rotation schedules and enforce updiar breaks for employees engaged in repeated heavy lifting or similar upds, reducing the potential for repetitive strain injuries and fatigue-related updents.</li> <li>Designate specific walkways and clear work or under from trip hazards, keeping the pallet wrapping area tidy and well-structure or minimise right associated with uneven load distribution.</li> <li>Utilise adjustable was chafform and ergonomic some to ensure that loads can be easily accessed and metiopalar and comfortable heights, reducing the strain on workers' backband other subsettible work of the pallet wrapping machines to minimis the unevent automated or semi-automated pallet wrapping machines to minimis the unual he dling component of the load placement process, reducing a risk duringury or workers.</li> <li>Regular review and update workplace safety policies and procedures, according and load distribution within the pallet wrapping workspace.</li> </ul>	RISK	
4. Machine Setup	Electrical hazards, Incorrect settings	2М		1L	

Date of Issue:



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
5. Pre-Wrapper Inspection	Moving parts injury, Misalignment	ЗН		1L	



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	5				
6. Wrap Adjustments	Entanglement, Cuts from sharp edges	2M		1L	

Version 2.5



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7. Wrapper Operation	Noise exposure, Moving machine parts	2M		1L	



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8. Loading and Unloading	Crush hazard, Manual handling injury	3H		1L	



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9. Finishing Wrap Cycle	Entanglement, Trapped fingers	ЗН		1L	



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10. Maintenance Tasks	Electric shock, Working at heights	ЗН		1L	

Version 2.5



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11. Emergency Procedures	Possible panic, Confusion	2М		1L	

Version 2.5

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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
12. Clean Up	Slips and falls, Chemical exposure	4A		1L	

Version 2.5

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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
	S				



#### EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE F	REFERENCES
RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEG	SISLATIVE REFERENCES ANY STATE AT ARE NOT APPLICABLE
Queensland & Australian Capital Territory Work Health and Safety Act 2011 Work Health and Safety Regulations 2011 _egislation QLD: <u>https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws</u> Codes of Practice QLD: <u>https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</u> _egislation ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u> Codes of Practice ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u>	Victoria Occupational Health and Safety Action 04 Occupational Health and Infetying gulations 2017 Legismon VIC: <u>https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and- gulaters</u> Unles of mactice VIC <u>https://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice</u>
New South Wales         Work Health and Safety Act 2011         Work Health and Safety Regulations 2017         Legislation NSW: <a href="https://www.safework.nsw.gov.au/legal-obligations/legislati">https://www.safework.nsw.gov.au/legal-obligations/legislati</a> Codes of Practice NSW: <a href="https://www.safework.nsw.gov.au/resource-library/lis">https://www.safework.nsw.gov.au/legal-obligations/legislati</a>	Western Australia Work Health and Safety Act 2020 Work Health and Safety Regulations 2022 Legislation Western Australia: <u>https://www.commerce.wa.gov.au/worksafe/legislation</u> Codes of Practice WA: <u>https://www.commerce.wa.gov.au/worksafe/codes-practice</u>
Northern Territory Work Health and Safety (National Uniform Legislation) Act 2011 Work Health and Safety (National Uniform Legislation) Regulation 2011 Legislation NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/worplace-setters</u> Codes of Practice NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/worplace-setters</u> Codes of Practice NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/worplace-setters</u>	Safe Work Australia Links Law and Regulation (All States): <u>https://www.safeworkaustralia.gov.au/law-and-regulation</u> Model Codes of Practice: <u>https://www.safeworkaustralia.gov.au/resources-publications/model- codes-of-practice</u>
South Australia Work Health and Safety Act 2012 (SA) Work Health and Safety Regulations 2012 (SA) Legislation for SA: <u>https://www.safework.sa.gov.au/resources/legislation</u> Codes of Practice for SA: <u>https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs</u>	Model Codes of Practice     Managing noise and preventing hearing loss at work     Confined spaces     Labelling of workplace hazardous chemicals     Managing risks of hazardous chemicals in the workplace     Welding processes
Tasmania         Work Health and Safety Act 2012         Work Health and Safety (Transitional and Consequential Provisions) Act 2012         Work Health and Safety Regulations 2012         Work Health and Safety (Transitional) Regulations 2012         Legislation for TAS: <a href="https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations">https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations</a> Codes of Practice for TAS: <a href="https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice">https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice</a>	<ul> <li>First aid in the workplace</li> <li>Managing the risk of falls at workplaces</li> <li>Hazardous manual tasks</li> <li>Managing the risk of falls in housing construction</li> <li>Managing electrical risks in the workplace</li> <li>Demolition work</li> <li>Excavation work</li> </ul>
Details of permits, licenses or access required by regulatory bodies (add or delete as required): Permits from local council Authorisation to commence work	<ul> <li>Work health and safety consultation, cooperation and coordination</li> <li>Managing the work environment and facilities</li> <li>How to manage work health and safety risks</li> <li>Managing risks of plant in the workplace</li> <li>Construction work</li> </ul>

- Any required documents.



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Position	Signature	Date	Time	Supervisor
			Date:		
			Dat		
			t te:		
			Date:		

#### SAL WO A STHUD STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to review the sure it remains revised if necessary) if relevant control measure are a conconsultation with workers (including contractors are subcontract of the SWMS and their health and safety representatives who re workplace.

ke sure it remains effective and must be reviewed (and area of the process should be carried out in s and subcontract s) who may be affected by the operation esentatives who received that work group at the

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- 1. Spot Checks.
- Consultation with workers, contractors and sub-contractors.
- 3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							



#### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.			
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWN			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imement of cont, measures.			
Permit requirements specified, such as Hot Wey, Electrical Work, Verat Heights etc.			
SWMS identifies plant and equipment to be up t.			
Details of inspection checks required for any equipment listed approved on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE RI	EVIEWED	
SIGNATURE	DATE COMPLETED		