

Plasma Cutter   S	SAFE WORK METHOD STA	TEMENT (SWMS)	
Т	ASK OR ACTIVITY: Plasma Cutte	er	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (N 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions of the conditions are or conditional talks.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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		CL	IENT OR PRINCIPAL	CONTRACTOR D	DETAILS				
Client:						SCOPE OF WORKS			
Project Name:				Provide a detailed description	n of the specific work being	carried out (otherwise			
Project Address:					known as cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	gnature:								
Date SWMS supplie	ed to Project Manager:								
		ANY HIGH	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a p	erson falling more than 2 n	neters.		is carried out on or near pressurised gas mains or piping.					
☐ is carried out on a te	lecommunication tower.		is carried out on	is carried out on or near chemical, fuel or refrigerant lines.					
☐ involves demolition of	of an element of a structure	that is load-be		is carried out on	is carried out on or near energised electrical installations or services.				
☐ involves demolition of	of an element related to the	e physical integril of a str	3	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely t	o involve, disturbing a es	stos.		☐ involves tilt-up or precast concrete.					
☐ involves structural al	teration or repair that re	mporal, upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.					
is carried out in or ne	ear a confined space.			☐ is carried out in an area of a workplace where there is any movement of powered mobile plant.					
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvir	ng use of explosives.	is carried out in areas with artificial extremes of temperature.					
is carried out in or ne	ear water or other liquid tha	at involves a risk of drowning	ng.	involves diving v	vork.				
		ANY H	IGH-RISK MACHINER	RY OR EQUIPMEN	NT NEARBY				
☐ Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	Boom Lift	□ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	☐ Other -			

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#### FOOT HAND **HEAD HEARING** SPIRATORY FACE HIGH-VIS **PROTECTIVE** FALL SUN HAIR/JEWELLERY CLOTHING **PROTECTION PROTECTION** PROTECTION **PROTECTION** PROTE DTECTION **PROTECTION** CLOTHING **PROTECTION PROTECTION SECURED**

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

**Note:** A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON				
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON				
			- Conduct a thorough risk assessment before starting any work to identify potential trip hazards, falling objects, and other related hazard						
			- Keep the work area clean and free from clutter including excess materials, cords, hoses, and tools to minimise trip hazards.						
			- Use appropriate cable and hose management system, such as cable ramps or covers, to prevent cords and hoses from become phazards.						
			- Store equipment and mater as securely and away from wall cays when not in use to avoid creating obstacles and tip hazards.						
			- Ensure all work and access, and access areas are clean, dry, and free from debris to reduce suppling, to bing, and falling how ds.						
			- Implement by icades, by vers, or significant unauthorised personnel from access of the version access of the						
			- Wear as opriate arsonal protective equipment (PPE), such as safety footwear with sl. retains to reduce slip, trips, and falls.						
1. Preparation	Trip hazards, Falling objects	2M	- Inspect scale ling, lawers, and other elevated work platforms before use to sure to y are cure and free from defects that may cause a fall hazard.	1L					
	•		- Tra., vo ers on proper lifting techniques and provide adequate assistance to revent any objects due to poor manual handling.						
					$\rightarrow$		- curely store and stack materials, tools, and equipment, using stabilization methods, such as shelving units, racks, or straps, to prevent them from falling.		
			- Use adequate lighting to illuminate work areas and pathways, ensuring workers have clear visibility of potential trip hazards and falling objects.						
			- Regularly inspect and maintain tools and equipment to ensure their proper functioning and to prevent falling objects that may be caused by equipment malfunction.						
			- Require workers to communicate openly regarding any identified hazards, providing a platform for addressing and resolving these concerns promptly.						
			- Establish an emergency plan outlining procedures for responding to incidents involving trip hazards or falling objects, ensuring workers are well-trained and prepared to react in a timely and appropriate manner.						
			- Properly inspect and maintain all electrical equipment, including the plasma cutter and its components, to ensure they are in good working condition.						
2. Equipment Setup	Electrical shock, Burns	3Н	- Ensure that only trained and competent personnel are permitted to set up and operate the plasma cutter.	2M					
			<ul> <li>Establish a designated area for using the plasma cutter that is free from flammable materials, excess moisture, and other hazards.</li> </ul>						



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Use ground-fault circuit interrupters (GFCIs) on all electrical outlets to minimise the risk of electrical shock.		
			- Disconnect the power source to the plasma cutter men setting up or performing maintenance on the equipment.		
			- Wear appropriate personal protective equation (PPE) such as insulated gloves, safety glasses, and flame-resistant clothing, protecting ainst burns and electric shock.		
			- Ensure proper ventilation in the work area to discrete theat the verated during the plasma cutting process as well any fumes or gas are to seed.		
			- Implement a lock tage to system to prevent accidental energising of the equipment what is being rviced training.		
			- Double-checoll connectors, include over cords and hoses, for secure attack on their opening the plasma outter.		
			- Kee, 1 table 1 extinguisher in close proximity to the work area in case of an emerg co		
			- Regulary characteristics of wear or damage on cables and hoses, and replace		
			- Practe afe lifting and handling techniques when moving and setting up heavy quipmed ke the plasma cutter.		
		$\rightarrow$	- pid working with the plasma cutter in wet or damp conditions, as this can increase the risk of electric shock.		
			- Train employees on emergency procedures, such as how to shut off the plasma cutter and call for assistance in case of an incident.		
			- Proper training: Ensure that all workers handling materials are trained in correct manual handling techniques, including correct lifting, carrying, and placing of objects to minimise risk of injury.		
			- Use mechanical aids: Encourage the use of mechanical aids such as trolleys, hand trucks, or forklifts whenever possible to help with moving heavy or awkward materials to reduce manual handling risks.		
3. Material Handling	Manual handling injuries, Struck by moving objects	2M	- Plan material layout: Establish clear working areas and routes for moving materials to minimise congestion and any unnecessary movements, reducing the chance of being struck by moving objects.	1L	
			- Storage and organisation: Store materials neatly at designated locations and keep walkways clear, making it easier to handle materials safely. Provide adequate lighting and signage where necessary.		
			- Personal Protective Equipment (PPE): Ensure workers are wearing appropriate PPE, such as gloves, safety boots, and hi-visibility vests to protect against potential injuries.		



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			- Team lifts: Where necessary, implement a buddy system or team lifts for heavy loads to ease the burden on individual workers and prevent overexertion injuries.		
			- Regular breaks: Allow sufficient rest periods for the serious engaged in repetitive or strenuous material handling tasks to avoid fating related injuries.		
			- Implement a safe work zone: Set up design ted safe zones around the plasma cutter and other equipment to prevent accide due moving materials near the cutting area.		
			- Maintain equipment: Regular rinspect and main an all matter handling equipment, such as trolleys or a klifts, to ensure the arrange good working order and minimise the risk of considerts.		
			- Communication Encoura clear mmunication between workers when moving materials, escially when dibility is niterious workers are in close proximity to avoid collision or other increase.		
			- Perland ssess and Review and assess the effectiveness of implemented control has ures, having adjustments as necessary to continually improve workplaces by ty dun material handling tasks.		
4. Cutting Process	Fume inhalation, Eye injury nom sparks	ЗН		2M	



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5. PPE Inspection	Inadequate PPE, Misuse of PPE	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
6. Electric Supply Connection	Electric shock, Fire hazards	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
7. Grounding Setup	Improper grounding, Electrical shock	2M		1L	



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8. Plasma Cutter Adjustment	Incorrect settings, Injury due to inexperience	2M		1L	



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9. Work Piece Securing	Unsecure workpiece, Slips and falls	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
10. Edge Clean-up	Sharp edges, Cuts and lacerations	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
11. Cool-down Period	Burn risks, Overheating equipment	ЗН		2M	



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12. Equipment Shutdown	Stored energy release, Leaks/pooling gases	2M		1L	



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13. Maintenance Tasks	Unexpected activation, Entanglement	ЗН		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
14. Post-work Area Clean-up	Slip hazards, Falls from heights	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
15. Waste Disposal	hazardous waste exposure, Sharp- object injuries	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	IR INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RR RESIDUAL RISK	PERSON  NAME OF PERSON
16. Tool Storage	Crush injuries, Slips and trips	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON



SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	DECIDITAL	
			OF EOIL O MEXICONES TO BE FOT INTEXOS TO ESIMINATE ON CONTINUE THE MIGHS	RESIDUAL RISK	NAME OF PERSON



#### **EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### **LEGISLATIVE REFERENCES**

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: <a href="https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice">https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</a> Legislation ACT: <a href="https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations">https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations</a>

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/leg

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <a href="https://www.safework.sa.gov.au/resources/legislation">https://www.safework.sa.gov.au/resources/legislation</a>

Codes of Practice for SA: https://www.safework.sa.gov.au/work\_aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

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des on actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor
				Date:			
				l te:			
			AV	Date:			
				Date:			
				Date:			
				Date:			
		SAF WC A	STATEMENT	MONITORING AND	REVIEW		
The SWMS must be reviewed revised if necessary) if relevant consultation with workers (inclu of the SWMS and their health a workplace.  When the SWMS has been revadvised that a revision has been who will need to change a work a way that will enable them to in will be involved in the work must hem to understand and implements.	control measurable ding contractors and sub- und safety representatives issed the PCBU must ensurable made and how they can reprocedure or system as implement their duties cor ist be provided with the rel	contract s) who may be at a who re esented that wor esented that wor access the revised SWMs a result of the revised SWMs a result of the revised SWMs as isstently with the revised S	should be carried out in ffected by the operation k group at the  d with the work are S, including all persons dvised of the changes in SWMS. All workers that	effective in reducing the person responsible for remploy a multi-faceted 1. Spot Checks 2. Consultation 3. Internal audit An approach of continut followed up by immedia	onitored regularly for the risk of incidents, keeping monitoring the effectiveness approach which includes but with workers, contractors as on a continual basis.  Ous improvement, promptly the corrective action and contently developing ever-improvements.	the workplace safe for a s of the Safe Work Met ut is not limited to:  and sub-contractors.  recording inconsistence insultation with all relevant in the safe for a series of the safe for a series	all personnel. The hod Statement should statement should size or deficiencies, ant personnel ensures
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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#### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

I hink of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training							
ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS				
The company details have been entered, including the project name and address.							
Names and signatures of all relevant personnel consulted during the development of the SWMS.		D					
Name, signature, position and date signed of the person approving the SWMS.							
Specific personnel and qualifications, experience is noted in the SWMS.	P						
Provides a step-by-step process of tasks required to carry out the activity or task.							
Adequate risk assessment of any identified hazards has been completed.							
Foreseeable hazards are identified and documented for each step.							
Any hazards listed in any site risk assessments have been added to the SWN							
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.							
Check control measures added to the SWMS are the most effecting sections.							
Responsible person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person person is assigned and listed on the SWMS for the imperent person per							
Permit requirements specified, such as Hot Work, Electrical Work, Vocat Heights etc.							
SWMS identifies plant and equipment to be u 1.							
Details of inspection checks required for any equipment listed at noted on the SWMS.							
Describes any mandatory qualifications, experience raining skills required to perform the work.							
Applicable personal protective equipment is selected on the SWMS.							
Lists any required permits or licenses.							
Reflects and documents any legislative references and/or Australian Standards.							
Identifies any hazardous substances used with specific control measures in line with any SDS.							
REVIEWED BY	DATE R	EVIEWED					
SIGNATURE	DATE CO	MPLETED					

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