

Surface Oxidising Treat	ment SAFE WORK METHO	OD STATEMENT (SWMS)	
TASK O	R ACTIVITY: Surface Oxidising T	reatment	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E il:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched and in accordance with regislative requirements to first identify any site hazards, conditions in those hazards and then to further take steps to either the conditions of the condit	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



CLIENT OR PRINCIPAL CONTRACTOR DETAILS										
Client:						SCOPE OF WORKS				
Project Name:				Provide a detailed description	n of the specific work being	carried out (otherwise				
Project Address:				known as cope of works).						
Project Manager:										
Contact Phone:										
Project Manager Sig	gnature:									
Date SWMS supplie	ed to Project Manager:									
		ANY HIGH	G CARRIED OUT							
☐ involves a risk of a p	erson falling more than 2 n	neters.		is carried out on	or near pressurised gas mains	s or piping.				
☐ is carried out on a te	lecommunication tower.		$H \cap H$	is carried out on	or near chemical, fuel or refrig	erant lines.				
 involves a risk of a person falling more than 2 meters. is carried out on a telecommunication tower. involves demolition of an element of a structure that is load-be n. 				is carried out on	or near energised electrical in	stallations or services.				
☐ involves demolition of	of an element related to the	e physical integrit of a str	3	is carried out in	an area that may have a conta	minated or flammable atmo	sphere.			
☐ involves, or is likely t	o involve, disturbing a es	stos.		☐ involves tilt-up o	r precast concrete.					
☐ involves structural al	teration or repair that re	mporal, upp to p	prevent collapse.	is carried out on	, in or adjacent to a road, railwa	ay, shipping lane or other tr	affic corridor.			
is carried out in or ne	ear a confined space.			is carried out in	an area of a workplace where t	there is any movement of po	owered mobile plant.			
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvir	ng use of explosives.	is carried out in	areas with artificial extremes of	f temperature.				
is carried out in or ne	ear water or other liquid tha	at involves a risk of drowning	ng.	involves diving v	vork.					
		ANY H	IGH-RISK MACHINER	RY OR EQUIPMEN	NT NEARBY					
☐ Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	Boom Lift	□ EWP	☐ Genie Lift			
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer			
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	☐ Other -				





FOOT HAND **HEAD HEARING** SPIRATORY FACE HIGH-VIS **PROTECTIVE** FALL SUN HAIR/JEWELLERY CLOTHING **PROTECTION PROTECTION** PROTECTION **PROTECTION** PROTE DTECTION **PROTECTION** CLOTHING **PROTECTION PROTECTION SECURED**

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



4

JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Trip hazards, Inadequate lighting	2M	 Conduct a thorough inspection of the work area to identify and remove potential trip hazards, such as loose cables, equipment, and debri Ensure that all workers are properly trained in a cognizing and addressing potential trip hazards during the preparation phase or urface oxidizing treatment. Place warning signs or barriers around identify and trip azards that cannot be immediately removed, to alert workers of their acce and prevent accidents. Provide adequate lighting if the work area, including a portable task lighting if necessary, to ensure visibility and workers and minimal the trip ask of trips and falls due to poor lighting condition. Regularly instant and man ain another and for surface oxidizing treatment, including ladents, scaffolding and man ain a requipment and for surface oxidizing treatment, including ladents, scaffolding and man ain any properties of guarantee that they are in good working order and do not use addition and the properties. Important a tidy acceptate policy, encouraging workers to keep their work areas clear of uncrease an aterials, tools, and equipment that could create trip hazards. Requir workers to vary appropriate footwear with non-slip soles to reduce the risk of slips, use, an falls write performing surface oxidizing treatment tasks. County thank designated walkways and access paths throughout the worksite, ansument at these routes remain clear of obstructions to minimise the risk of trips and falls to staff. Lonablish an effective communication system among team members to report any new trip hazards or changes in work conditions, allowing for swift action to mitigate risks. Schedule regular toolbox talks or safety briefings to reinforce the importance of good housekeeping practices and hazard identification, reminding workers of their shared responsibility in maintaining a safe work environment during surface oxidizing treatment projects. 	1L	
2. Equipment Setup	Electric shock, Falls from height	2M	 Regular inspection and maintenance of electrical equipment: Ensure that all electrical equipment and tools involved in the equipment setup are inspected for any wear or damage before use, and are maintained according to the manufacturer's guidelines. Use of residual current devices (RCDs): Incorporate RCDs into the electrical circuitry during equipment setup to provide protection against electric shocks by immediately cutting off power supply in case of a detected fault. Correct selection of equipment: Choose the appropriate type and size of equipment for the task, ensuring it meets the necessary safety standards and is suitable for the work environment conditions. Secure installation of equipment: Install equipment properly and securely to minimise risks of falling, shifting, or collapsing during use. Follow manufacturer instructions and adhere to relevant safety codes and regulations. 	1L	



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			- Safe use of extension cords and cables: Make sure that extension cords and cables are in good condition, avoid overloading circuits, and keep cords well-organised to minimise trip hazards.		
			- Training of workers: Ensure that all workers in wed in the equipment setup process are properly trained in the handling set up, and safe operation of the equipment, as well as familiar with potential search and an energency procedures.		
			- Fall prevention measures: Implement fall predefection, and safety potting where applied a, to minimise the risk of falls from height.		
			- Use of personal process equivalent (PPE): Provide orkers with appropriate PPE, such as safe in eliming glow and slip-resistant footwear, and ensure they are wearing that correctly using the equipment setup process.		
			- Proport lighting Ensure and the work as well lit, allowing workers to see and navigurally a light equipment setup process.		
		\$	- Sign, e. d barn, Erect high-visibility signage and barriers around the work area to offer others potential hazards and restrict access to only authorised personn. - Additional structure of the structure of t		
			- Puper storage and handling: Ensure that all chemicals are stored and handled according to manufacturer guidelines and safety data sheets (SDS). This includes properly sealing containers when not in use, using secondary containment where required, and keeping incompatible chemicals separate.		
			- Personal Protective Equipment (PPE): Ensure that appropriate PPE is worn by all workers who may be exposed to the chemicals during the inspection and testing phase. This may include gloves, goggles, face shields, respirators, and chemical-resistant clothing, depending on the specific chemicals being used.		
Inspection and Testing	Exposure to chemicals, Slippery surfaces	2M	- Ventilation: Implement sufficient ventilation measures in the work area, such as fume hoods or exhaust fans, to minimise worker exposure to potentially hazardous chemical fumes during the inspection and testing process.	1L	
			- Spill response plan: Create a detailed spill response plan for the work area to ensure that any accidental spills or leaks are addressed promptly, limiting the potential harm to both workers and the environment.		
			- Hazard communication: Clearly label all containers of chemicals with their contents and hazards. Provide access to SDS for all chemicals in use, and ensure that workers have received adequate training to handle these materials safely.		
			- Slip-resistant flooring: Install slip-resistant flooring in work areas prone to spills or wet surfaces, helping to reduce the risk of slips and falls during inspection and testing.		



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			- Housekeeping: Regularly clean and maintain work areas to prevent buildup of dirt, dust, or debris that could create slippery surfaces or add to the hazard potential of chemicals in use.		
			- Inspection and maintenance of equipment: Conduct regular inspections and maintenance of equipment used in the oxiding treatment process, including testing instruments, tanks, and other apparatus, to sure the confunctioning correctly and reduce the risk of malfunctions leading to haz low dations.		
			- Employee training: Provide comprehensive training to all employees working with the oxidizing treatment process, safe handling technique for chemicals, an expense gency response procedures.		
			- Segregation incompatile chemicals are stored separation in design and areas are entraccidental mixing and subsequent reaction which hald less of hazardous dations.		
			- Emergency eyeway a stations and showers: Install and maintain emergency eyeways strions and showers close to the work area for immediate use in case of chemic explanare. Conduct regular inspections to ensure they remain functional at all times		
			to che is a during inspection and testing activities, ensuring it remains below ceptable mits. Take corrective action if needed to further reduce hazards or lify work practices as necessary.		
	6				
4. Material Handling	Manual handling injuries, Falling objects	3H		2M	



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5. Surface Cleaning	Flying debris, Hazardous substances	ЗН		2M	



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6. Surface Oxidising	Chemical burns, Fire risk	ЗН		1L	



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7. Quality Control	Inhalation hazards, Eye injury	2M		1L	



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8. Waste Disposal	Improper disposal, Exposure to hazardous materials	3Н		2M	



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9. Equipment Maintenance	Electrical hazards, Emanglement	2M		1L	



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10. Documentation	Miscommunication, Late recon	ВН		2M	



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11. Emergency Response	Emergency exits blocked, Inadequatraining	2M		1L	



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12. Completion and Review	Incomplete tasks, white agriaza is	1A		2M	



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EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE AT ARE NOT APPLICABLE

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act 34

Occ. ational Health and afety gulations 2017

Legis on VIC: https://www.aksafe.vic.gov.au/occupational-health-and-safety-act-and-

<u>qulat.</u>

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor
				Date:			
				l te:			
			AV	Date:			
				Date:			
				Date:			
				Date:			
		SAF WC A	STATEMENT	MONITORING AND	REVIEW		
The SWMS must be reviewed regularly to the ke sure it remains effective and must be reviewed (and revised if necessary) if relevant control measurements and subcontractors are subcontractors and subcontractors and subcontractors are subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who resented that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.			The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.						
ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS			
The company details have been entered, including the project name and address.						
Names and signatures of all relevant personnel consulted during the development of the SWMS.		D				
Name, signature, position and date signed of the person approving the SWMS.						
Specific personnel and qualifications, experience is noted in the SWMS.	P					
Provides a step-by-step process of tasks required to carry out the activity or task.						
Adequate risk assessment of any identified hazards has been completed.						
Foreseeable hazards are identified and documented for each step.						
Any hazards listed in any site risk assessments have been added to the SWN						
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.						
Check control measures added to the SWMS are the most effecting sections.						
Responsible person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person person is assigned and listed on the SWMS for the imperent person per						
Permit requirements specified, such as Hot Work, Electrical Work, Vocat Heights etc.						
SWMS identifies plant and equipment to be u 1.						
Details of inspection checks required for any equipment listed are noted on the SWMS.						
Describes any mandatory qualifications, experience raining skills required to perform the work.						
Applicable personal protective equipment is selected on the SWMS.						
Lists any required permits or licenses.						
Reflects and documents any legislative references and/or Australian Standards.						
Identifies any hazardous substances used with specific control measures in line with any SDS.						
REVIEWED BY	DATE R	EVIEWED				
SIGNATURE	DATE CO	MPLETED				